

CIGARETTE SPECIFICATION

LOUISVILLE

VIRGINIA SLIMS LIGHTS 100 REGULAR FTB /& 6's
BRAND CODE-0640 (STD) /& 0643EFFECTIVE DATE: 10/15/92
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTD TAR	:	9.0	MG/CIG	8.5	-	9.0
TOBACCO ROD CIRCUM.	:	23.00	MM							
TOBACCO ROD LENGTH	:	67.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	8.90	IN. HPO							
DILUTION TARGET	:	45.0	+/- 5.0 %							

TIPPING PAPER /USE UP: 72MM X 3200M WHITE SOL PPT WIA 12-631-D LASER PERF.
 REPLACE WITH : 72MM X 3500M WHITE SOL PPT KC 265M2 12-471-A LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR, CUT LENGTH/DRY PATCH SIZE:
24.00 1.50 25.00 8.5 X 18MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX MA 888-0 PVA 62-094-A
: FULLER WB 3921L PVA 61-080-A

STD. FILLER - PACK O.V.; A0800 - 13.25% VIRGINIA SLIMS LTS REGULAR FTB (6'S-13.25%)
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 25.50MM X 6700M #6CU/0.6%(K/D110-6/E751) 10-755-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : DILUTION TARGET CHGD FROM 43.0% +/- 5.0% TO 45.0%
: +/- 5.0%. SEAM ADU UPDATED TO CURRENT STATUS;
: 62-094-A & 61-080-A ADDED; 61-016-A, 61-044-A &
: 61-210-A DELETED. NO WEIGHT CHG. OK TO MIX CIGS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 10/13/92

PRINTING DATE : 10/13/92
PRINTING TIME : 10:00:46

APPROVED BY: E. L. Watts, Jr.

SUPERCEDES SPECIFICATION DATED: 9/09/92

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